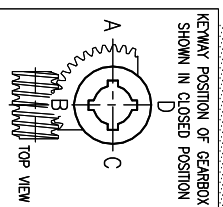


DESCRIPTION
 TRAVEL : 90° ±5° AT BOTH ENDS.
 RATIO : 55 : 1
 TURNS TO CLOSE : 13,75
 WEIGHT : 22 kg.(48.5 lb.) excl.handwiel

MOUNTING DIMENSIONS
 Valve connection : F10/F12/F14/F16
 MAX. bore : $\varnothing 36$ [1.42] or $\varnothing 45$ [1.77]
 Actuator connection : F12/F14/F16
 MAX. shaft : $\varnothing 46$ [1.81] or $\varnothing 60$ [2.36]

TORQUE
 max.OUTPUT : 2640 Nm (23380 lbf.in.)
 max.INPUT : 139 Nm (1230 lbf.in.)
 M.A. : 19 ±10%



Dimensions in MM [inch]

rotork gears
 Nijverheidstraat 25
 7581 PV Losser
 The Netherlands

GEARBOX ILG / S 1250

DRAWN : J.H. d.d. : 18-03-'02
 DRW.NO. : D33N-001 rev.: 05